



# Electromotive 2/2-way globe valve (On/Off)

- Safety position via energy storage
- · Rapid flow shut off
- Weather and impact resistant design
- Hygienically designed surface
- Versatile diagnostic options

Product variants described in the data sheet may differ from the product presentation and description.

# Can be combined with

	<b>Type ME61</b> EDIP process display	
HH	<b>Type ME63</b> Industrial Ethernet gateway, IP65/ IP67/ IP69k	
	<b>Type ME43</b> Fieldbus gateway	
	<b>Type 8008</b> Flowmeter for gases	
	Type 8098 FLOWave SAW flowmeter	

# **Type description**

The innovative Bürkert process on/off valve Type 3321 is the solution when it comes to shut-off tasks under demanding operating conditions. The electromotive actuator of the globe valve with ball screw moves the swivel plate to the desired end position at a particularly high speed up to 6 mm/s. Thereby it reacts almost instantaneously to process signals. If necessary, the safety position can be approached by an optional energy storage in case of power failure. The electromotive actuator and shut-off valve are adapted perfectly to each other with closed design and robust surface. This ensures the hygienic requirements of fast and residue-free cleaning. Harsh ambient conditions are no problem for the electromotive globe valve Type 3321 due to the protection class IP65/IP67 and the high impact and vibration resistance. Thanks to the tried-and-tested, self-adjusting packing gland with exchangeable V-seals, the globe valve achieves maximum service life and tightness. The Type 3321 shut-off valve, which is compatible for fieldbuses, offers the operator many helpful functions for process monitoring, valve diagnostics and preventive maintenance and thus the decisive advantage of modern process automation.



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# 1. General technical data

### Note:

- AG2: actuator size 2 with a nominal force of 1300 or 2500 N for seat size 15...50
- AG3: actuator size 3 with a nominal force of 7700 or 10000 N for seat size 40...100

Product properties	
Dimensions	Further information can be found in chapter "4. Dimensions" on page 9.
Material	Further information can be found in chapter "3. Materials" on page 7.
Design	Globe on/off valve
Nominal diameter (port connection)	DN 15100, NPS 1/24
Safety setting in case of power failure	With energy storage SAFEPOS energy-pack: open, closed or freely programmable Without energy storage SAFEPOS energy-pack: blocked in last position
Flow direction	Against closing direction (below seat)
Weight	Depending on actuator variant up to: AG2: 5.5 kg AG3: 16 kg (Total weight including valve body depending on port connection)
Performance data	
Operating pressure	025 bar(g) (see <b>"5.1. Fluidic data" on page 17</b> ) Vacuum variant 0.9 bar(g) (optional)
Nominal pressure	PN 25 (DIN EN 1333), Class 150 (DIN EN 1759)
Seat leak	Leakage rate A (DIN EN 12266 - 1), seat gasket PTFE and PEEK, test medium air
K <sub>v</sub> value	4.7165 m <sup>3</sup> /h (see "5.1. Fluidic data" on page 17)
Closing time <sup>1,)</sup>	AG2: 2.36.6 s AG3: 8.7 s (Depending on travel speed, stroke and operating conditions)
Travel speed <sup>1.)</sup>	6 mm/s (for AG2 actuator force 1300 N) 4 mm/s (for AG2 actuator force 2500 N) 3 mm/s (for AG3 actuator load 7700 N and 10000 N) (Depending on operating conditions)
Electrical data	
Operating voltage	24 V DC ± 10 % (maximum residual ripple 10 %)
Operating current <sup>1.)</sup>	AG2: maximum 3 A (at maximum load and including 1 A charging current of the optional energy storage SAFEPOS energy-pack). At minimum operating temperature additionally 2 A.
	AG3: maximum 5 A (at maximum load and including charging current of the optional energy storage SAFEPOS energy-pack). At minimum operating temperature additionally 6 A.
Protection class (DIN EN 61140)	
Duty cycle	100 %
Standby consumption <sup>1.)</sup>	24 W
Communication and control	
Standard signal (analogue)	05 V (log "0") 1030 V (log "1")
Fieldbus (digital)	Bürkert system bus (büS) (standard) CANopen (optional) EtherNet/IP, PROFINET, Modbus TCP (optional via integrated gateway)
Media data	
Operating medium	Steam, neutral gases, water, alcohols, oils, fuels, hydraulic fluids, salt solutions, lyes, organic solvents, oxygen (optional)
Medium temperature	- 40+ 230 °C (see "5.2. Operating limits" on page 18)
Viscosity	Up to 600 mm <sup>2</sup> /s



Process/Port connection & con	mmunication
Port connection 1.)	
Welded connection	DIN EN ISO 1127 / ISO 4200 / DIN 11866 series B DIN 11850 - 2 / DIN 11866 series A ASME BPE / DIN 11866 series C SMS 3008
Clamp connection	DIN 32676 series B (pipe: ISO 4200) DIN 32676 series A (pipe: DIN 11850 - 2) ASME BPE
Threaded connection	G (DIN ISO 228 - 1) NPT (ASME B1.20.1) RC (ISO 7 - 1)
Flange connection	DIN EN 1092 - 1 ANSI B 16.5 JIS 10K
Electrical connection	
Actuator	Terminal strip with cable gland, 2 x M20 (only AG2) or 2 x M12 circular plugs, 5-pin and 8-pin
Fieldbus gateway	2 x M12 circular sockets, 4-pin (only with Industrial Ethernet)
Approvals and conformities	
Further information can be foun	nd in chapter "2. Approvals and conformities" on page 5.
Detergent resistance	According to Ecolab test method: R&D/P3-E No. 40 - 1
Environment and installation	
Ambient temperature	<ul> <li>- 25+ 65 °C (only without additional modules)</li> <li>(Derating see "Operating limits for ambient and medium temperature" on page 19)</li> </ul>
Degree of protection	IP65/IP67 (DIN EN 60529), NEMA 4X
Installation position	Any, preferably with actuator upright

1.) All values relate to a supply voltage of 24 V at + 25 °C.



# 2. Approvals and conformities

### 2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available versions can be supplied with the below mentioned approvals or conformities.

# 2.2. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

## 2.3. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

### 2.4. Explosion protection

Approval	Description
$\langle E_{x} \rangle$	<b>Optional: Explosion protection (valid for the variable code PX48)</b> As a category 3 device suitable for zone 2/22.
<b>IECEx</b>	ATEX: BVS 17 ATEX E 117 X II 3G Ex ec IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc
	<b>IECEx:</b> IECEx BVS 17.0100X Ex ec IIC T4 Gc Ex tc IIIC T135 °C Dc

### 2.5. North America (USA/Canada)

Approval	Description
CUL US	<ul> <li>Optional: Actuators UL Listed for the USA and Canada (valid for the variable code PU11)</li> <li>The actuators are UL Listed for the USA and Canada according to:</li> <li>UL 61010-1 (ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE – Part 1: General Requirements)</li> <li>CAN/CSA-C22.2 No. 61010-1</li> </ul>

### 2.6. Drinking water

Conformity	Description	
H <sub>2</sub> O Optional: Suitable for use in drinking water applications (valid for the variable code PF39) The materials comply with the assessment principles (UBA) for materials in contact with drinking water (TrinkwasserV).		
	PF39: Suitable for products with a maximum temperature of 85 °C (hot water)	



# 2.7. Foods and beverages/Hygiene

Conformity	Description	
FDA	<b>FDA – Code of Federal Regulations (valid for the variable code PL02, PL03)</b> All wetted materials are compliant with the Code of Federal Regulations published by the FDA (Food and Drug Admin- istration, USA) according to the manufacturer's declaration.	
<b>EC Regulation 1935/2004 of the European Parliament and of the Council (valid for the variable</b> All wetted materials are compliant with EC Regulation 1935/2004/EC according to the manufactur		
	China food GB Standards of the People's Republic of China (valid for the variable code PL10) All wetted materials are compliant with the requirement of China food GB Standards according to the manufacturer's declaration.	

# 2.8. Others

# Oxygen

Conformity	Description	
<b>O</b> <sub>2</sub>	<b>Optional: Suitability for oxygen (valid for the variable code NL02)</b> The products are suitable for use with gaseous oxygen, according to the manufacturer's declaration.	



# 3. Materials

# 3.1. Bürkert resistApp



### Bürkert resistApp - Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start chemical resistance check

# 3.2. Material specifications

### Note:

The Type 3321 globe control valve is supplied with different port connections (flange, thread, welded and clamp connections). These connections are not shown. They are made of the same material as the valve body.



### AG2

1 2 3

5

6 7

No.	Component	Material
1	Blind cover/gateway housing	PPS (standard), Stainless steel 1.4301 (for ATEX/IECEx)
2	Actuator cover	PPS
3	Seal	EPDM
4	Actuator housing	Powder-coated aluminium
6	Seal	EPDM
7	Actuator base	PPS

### AG3

No.	Component	Material
1	Blind cover/gateway housing	PPS (standard), Stainless steel 1.4301 (for ATEX/IECEx)
2	Actuator cover	PC
3	Seal	EPDM
4	Actuator housing	Powder-coated aluminium
5	Energy storage SAFEPOS energy-pack housing	PC
6	Seal	EPDM
7	Actuator base	Stainless steel 1.4308





No.	Component	Material
1	Spindle	Stainless steel 1.4401 (316)/1.4404 (316L)
2	Spindle seal	PTFE V-seals (filled) with spring compensation
3	Spindle guide	PEEK or stainless steel 1.4404 (316L)
4	Packing gland tube	Stainless steel 1.4401 (316)
5	Seal valve body	Graphite or PTFE
6	Swivel plate	Stainless steel 1.4571
7	Valve seat seal	PTFE or PEEK seal washer
8	Valve seat	Stainless steel 1.4571
9	O-ring valve seat	EPDM or PTFE
10	Valve body	Stainless steel CF3M



# 4. Dimensions

# 4.1. Actuator

AG2

Note: Dimensions in mm, unless otherwise stated







		Standard variant	Fieldbus variant (KOMM ≠ G, N, L)
10	3/8	417	489
15	1/2	417	489
20	3/4	423	495
25	1	427	498
32	11⁄4	448	519
40	11/2	452	524
50	2	485	557

1.) Dimensions without sealing function: the actuator is raised by approx. 2 mm in the closed position.

2.) Optional: integrated fieldbus gateway



### AG3

### Note:

## Dimensions in mm, unless otherwise stated







Nominal diameter (port connection)		Height <sup>1.)</sup>	
DN	NPS	H1 Standard variant	H2 <sup>2.)</sup> Fieldbus variant (KOMM ≠ G, N, L)
40	11⁄2	560	632
50	2	566	638
65	21/2	620	692
80	3	628	700
100	4	638	710

1.) Dimensions without sealing function: the actuator is raised by approx. 2 mm in the closed position.

2.) Optional: integrated fieldbus gateway



# 4.2. Body with flange connection

### Note:

Dimensions in mm, unless otherwise stated



Nominal diameter (port connection)		N 1092 F accordii		N EN 5	58-1			JIS 10 FTF 10		ding to D	IN EN S	558-2		
DN	ØDF	LF	ØBF	AF	ØD	Αχα	ØMF	ØDF	LF	ØBF	AF	ØD	Αχα	ØMF
10	90	130	60	16	14	4 × 90°	13.6	-	-	-	-	-	-	-
15	95	130	65	16	14	4 × 90°	18.1	95	108	70	12	15	4 × 90°	18.1
20	105	150	75	18	14	4 × 90°	23.7	100	117	75	14	15	4 × 90°	23.7
25	115	160	85	18	14	4 × 90°	29.7	125	127	90	14	19	4 × 90°	29.7
32	140	180	100	18	18	4 × 90°	38.4	135	140	100	16	19	4 × 90°	38.4
40	150	200	110	18	18	4 × 90°	44.3	140	165	105	16	19	4 × 90°	44.3
50	165	230	125	20	18	4 × 90°	56.3	155	203	120	16	19	4 × 90°	56.3
65	185	290	145	22	18	8 × 45°	66	175	216	140	18	19	4 × 90°	71.5
80	200	310	160	24	18	8 × 45°	81	185	241	150	18	19	8 × 45°	84.3
100	235	350	190	24	22	8 × 45°	100	292	292	175	18	19	8 × 45°	109.1

Nominal diameter (port connection)	ANSI B 16.5 Cla FTF 37 accord	ass 150 ing to DIN EN 558	3-2				
NPS	ØDF	LF	ØBF	AF	ØD	Αχα	ØMF
1/2	89	184	60.5	11.2	15.7	4 × 90°	15.7
3⁄4	99	184	69.9	12.7	15.7	4 × 90°	20.8
1	108	184	79.2	14.2	15.7	4 × 90°	26.7
11/2	127	222	98.6	17.5	15.7	4 × 90°	40.9
2	152	254	120.7	19.1	19.1	4 × 90°	52.6
21/2	178	276	139.7	22.3	19.1	4 × 90°	62.7
3	190	298	152.5	23.9	19.1	4 × 90°	78.0
4	229	352	190.5	23.9	19.1	8 × 45°	102.4



# 4.3. Body with threaded connection

#### Note:

Dimensions in mm, unless otherwise stated

1⁄2

3⁄4

1

11⁄4

11⁄2

21/2

2

3

4

14

16

18

20

22

24

26

28

32



13.7

16.8

17.3

17.3

17.6

23.7

30.5

33

14

13.2

14.5

16.8

19.1

19.1

23.4

26.7

29.8

35.8

65

75

90

110

120

150

185

205

240

27

34

41

50

55

70

85

100

125

15

20

25

32

40

50

65

80

100



# 4.4. Body with welded connection

### Note:

Dimensions in mm, unless otherwise stated



Nominal diameter (port connection)	ES	LS	DIN EN ISO 112 B	27 / ISO 4200 / DIN 11866 series	DIN 11850-2 DIN EN 10357	/ DIN 11866 series A / series A
DN			ØDS	WS	ØDS	WS
10	20	90	17.2	1.6	13	1.5
15	20	90	21.3	1.6	19	1.5
20	20	100	26.9	1.6	23	1.5
25	26	130	33.7	2	29	1.5
32	26	140	42.4	2	35	1.5
40	26	150	48.3	2	41	1.5
50	26	175	60.3	2	53	1.5
65	26	210	76.1	2.3	70	2
80	26	230	88.9	2.3	85	2
100	26	260	114.3	2.6	104	2

Nominal diameter (port connection)	ES	LS	ASME BPE / DIN 11866 serie	es C
NPS			ØDS	WS
1/2	20	90	12.7	1.65
3⁄4	20	90	19.05	1.65
1	20	100	25.4	1.65
11⁄2	26	140	38.1	1.65
2	26	150	50.8	1.65
21/2	26	175	63.5	1.65
3	26	210	76.2	1.65
4	26	260	101.6	2.11



# 4.5. Body with clamp connection

### Note:

Dimensions in mm, unless otherwise stated



Nominal diameter (port connection)	Clamp: DIN 32 Pipe: DIN 1185 series A			/DIN EN 10357		32676 series N ISO 1127 / IS	B O 4200 / DIN 1	1866 series B
DN	LC	ØD2 C	ØD1 C	SC	LC	ØD2 C	ØD1 C	SC
15	126	19	34	1.5	146	21.3	50.5	1.6
20	136	23	34	1.5	136	26.9	50.5	1.6
25	173	29	50.5	1.5	164	33.7	50.5	2.0
32	179	35	50.5	1.5	-	-	-	-
40	193	41	50.5	1.5	193	48.3	64	2.0
50	218	53	64	1.5	218	60.3	77.5	2.0
65	266	70	91	2	266	76.1	91	2.0
80	-	-	-	-	286	88.9	106	2.3
100	-	-	-	-	316	114.3	130	2.3

Nominal diameter (port connection)	LC	Clamp: ASME BPE / DIN 320 Pipe: ASME BPE / DIN 11860		
NPS		ØD2 C	ØD1 C	SC
1/2	122	12.7	25	1.65
3⁄4	126	19.05	25	1.65
1	126	25.4	50.5	1.65
11⁄2	172	38.1	50.5	1.65
2	182	50.8	64	1.65
21/2	231	63.5	77.5	1.65
3	265	76.2	91	1.65
4	315	101.6	119	2.11



# 5. Performance specifications

### 5.1. Fluidic data

### Overview of flow characteristics with flow below seat

### Note:

- K<sub>v</sub> value [m<sup>3</sup>/h]: measurement with water according to DIN EN 60534 2 4
- For operating limits see "5.2. Operating limits" on page 18

Nominal diar	meter (port connection)	Actuator force <sup>1.)</sup>	Operating pressure max.		K <sub>v</sub> value water	
			Seat seal	_		
			PTFE (up to + 130 °C)	PEEK (up to +230 °C)	_	
DN	NPS	[N]	[bar(g)]		[m³/h]	
15	1/2 2.)	1300	25	25	4.7	
20	3/4 2.)				8.1	
25	1 <sup>2.)</sup>				13	
32	11/4 2.)	1300	16	16	18	
		2500	25	25		
40	<b>11/2</b> <sup>2.)</sup>	1300	10	10	31	
		2500	18	18	_	
		7700	-	25	_	
50	2 <sup>2.)</sup>	1300	6	6	45	
		2500	10	10		
		7700	-	25		
65	2 <sup>1</sup> /2 <sup>2.)</sup>	10000	-	25	73	
80	3 2.)		-	17	110	
100	<b>4</b> <sup>2.)</sup>		13.5	10.5	165	

1.) AG2: actuator size 2 with a nominal force of 1300 or 2500 N

AG3: actuator size 3 with a nominal force of 7700 or 10000 N

2.) Deviation for port connections according to ASME BPE: the Nominal diameter (port connection) next in size is used, e.g. NPS 1 instead of NPS 3/4.



# 5.2. Operating limits

### Operating limits for medium temperature and operating pressure

The operating range of Bürkert process valves is in addition to the maximum operating pressures limited by the nominal pressure according to the relevant standard.



Operating limits for PN25 according to DIN EN 12516-1
 Operating limits for flange 10K according to JIS B 2220
 Operating limits for Class 150 according to ASME B16.34
 Saturated steam curve for water



### Operating limits for ambient and medium temperature

The maximum permissible temperature for the environment and the medium are dependent on each other. The maximum allowable temperature curves of different device variants are shown in the temperature chart. The curves were determined for maximum operating conditions (maximum operating pressure and motor power). For deviating operating conditions an individual verification can be carried out. Please contact your Bürkert office for more information.

AG2







I	Devices without module
2	Devices with energy storage SAFEPOS energy-pack
3	Devices with fieldbus gateway



### Operating limits for seat seal

PTFE is used for a maximum medium temperature of <+ 130 °C. If the maximum medium temperature temporarily or permanently exceeds + 130 °C, PEEK as a seal material is the appropriate solution.

#### **Operating limits for optional versions**

#### High-temperature version

Thanks to an adaption of the spindle seal, this version is suitable for applications with steam, neutral gases and other heat transfer mediums up to + 230 °C.

#### **Drinking water version**

Wetted materials are tested in contact with the medium are tested for suitability with drinking water up to + 85 °C.

#### Vacuum version

Without leakage bore, this design is suitable for pressures down to - 0.9 bar.

#### Low-temperature version

Suitable for minimum medium temperatures down to - 40 °C.

#### Version for oxygen

Non-metallic wetted materials are tested for suitability with oxygen and are suitable for operating pressures up to 25 bar(g) and medium temperatures up to +60 °C.



# 5.3. Electrical control and interfaces

### Interface diagram

The actuator position is controlled according to the digital input. The selection is made either by an external standard signal or via a fieldbus (digital).

## Inputs and outputs:

• 1 digital input, 2 digital outputs

#### Interface:

- Cable gland with connection terminal (only AG2)
- M12 circular plug-in connectors (optional)



Note:

Optional outputs are represented as a broken line.

Control data	
Digital input	05 V = log "0", 1030 V = log "1", inverted input reversed accordingly
Digital output	Current limitation 100 mA
Communication	
Communication interface (büS)	Connection to PC via USB büS interface set (connection terminals, circular plug-in connector or büS service interface)
Communication software (büS)	Bürkert Communicator, see <b>Type 8920 ▶</b>



# 6. Product design and assembly

# 6.1. Product features

### Note

Further information can be found in the **operating instructions Type 3321**  $\blacktriangleright$ .









## 6.2. Product assembly

The electromotive linear drive consists of a brushless DC motor, a gear and a spindle system that transfers the force to the closing element. The integrated control electronics are controlled either by standard signals or via a fieldbus (digital). A positioner and a process controller are available as controller variants. The electromotive linear actuator is designed to provide optimum efficiency. At the same time, it keeps the valve tight and in position even at the maximum specified medium pressure in a powerless standstill. The optional energy storage device SAFEPOS energy-pack is available for the device. If the supply voltage fails, it supplies the actuator with the energy required to move the valve into the desired position, which can be set in the menu.

The valve position can be changed manually in 2 ways. Either via the electrical manual control or via a mechanical manual control if no supply voltage is available. The device can be set and operated either via 2 capacitive keys switches or, optionally, y on a display with touch screen. Additionally, you can always operate the device via the büS service interface and using the software Bürkert Communicator.

The intelligent process valve Type 3321 offers the operator options for process monitoring, valve diagnosis and preventive maintenance. Internal measurements of the operating status are evaluated and, if necessary, issued as a warning or error message. These signal, for example, impermissible ambient and process conditions, functional deviations of components, or the status of the energy storage device.

### Structure of electromotive valve Type 3321 AG2





### Structure of electromotive valve Type 3321 AG3





# 7. Ordering information

# 7.1. Bürkert eShop



### Bürkert eShop - Easy ordering and quick delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

Order online now

### 7.2. Bürkert product filter



### Bürkert product filter - Get quickly to the right product

You want to select products comfortably based on your technical requirements? Use the Bürkert product filter and find suitable articles for your application quickly and easily.

Try out our product filter

# 7.3. Bürkert Product Enquiry Form

#### Note:

Please see our Product Enquiry Form for a full explanation of our specification key.

ngany	- Rec	Contact perso Department Postcode / To E-mail	
the late		and the second second	

### Bürkert Product Enquiry Form – Your enquiry quickly and compactly

Would you like to make a specific product enquiry based on your technical requirements? Use our Product Enquiry Form for this purpose. There you will find all the relevant information for your Bürkert contact. This will enable us to provide you with the best possible advice.

Fill out the form now



# 7.4. Ordering chart accessories

Standard accessories		
Description	Article no.	
SIM card for data transmission between units	291773 👳	
Holding device for line connection DN 1540	693770 🛒	
Retaining device for line connection DN 50	693771 🛒	
Dummy cover made of plastic	277881 🛒	
Spare part energy storage SAFEPOS energy-pack (AG2)	285834 🤠	
Spare part energy storage SAFEPOS energy-pack (AG3)	20046438 🛒	

#### Accessories cable

# Note:

For connection to a büS/CANopen network see **cabling guide** >

Description	Article no.
M12 circular socket with cable, 4-pin, A-coded, cable length: 5 m, for X3, operating voltage AG2 (without communication)	918038 🛱
M12 circular socket with cable, 5-pin, L-coded, cable length: 5 m, for X4, operating voltage AG3 (without communication)	20010840 🛒
M12 circular socket with cable, 8-pin, A-coded, cable length: 2 m, for X1, input and output signals	919061 🛱

### **Bürkert accessories**

### Note:

- For connection to a büS/CANopen network see cabling guide ▶
- For detailed accessory tables see cabling guide ▶.

Description	Article no.
Software Bürkert Communicator, Type 8920	Type 8920 🕨
USB-büS-Interface Set 1 (Type 8923)	772426 🛒
USB-büS-Interface Set 2 (Type 8923)	772551 🛒
büS adapter for büS service interface (M12 on büS service interface micro USB), cable length: 0.3 mm	773254 🛒